

SOUTH PRODUCTION NOTES

September 23, 2014
Afternoon Shift

BASF EMPLOYEES
85 Last Recordable
446 Last Lost Time

#1 MED / AI-4190:

Make 2 batches and take samples to the lab to be tested on Saturday morning.
Midnight shift: The F-1 is empty and locked out. There is an open duct by #1RC from F-1. We will not be able to run until it is put back together.

Day shift: DL Page has blanked off the exhaust line, and Lucas repaired leak in F1 drain line on 1st floor...we can resume. Make 3 batches afternoon and 3 batches midnight shift, then hold for analysis. Verify that the weigh tank solution pump was repaired first.

Afternoon shift:

#1 RC / Maintenance work:

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift: Down

Day shift: Down

Afternoon shift: Down

Exhaust to

#2 MED line / Cu-0860 until lot 483 cu 3818 used up, then switching to Cu 1230:

Continue until all of Lot 483 Cu 3818 is consumed. The line will change over to Cu 1230 (This is a chrome product). **Add in the wet mix.** Continue with the Bindzil 2034, SAP # 50363317).

Midnight shift: Continue

Day Shift: Continue. We are to run out the current lot 483 of Cu 3818 for the powder room. When this is gone, we will switch to Cu 1230. Bodmann to provide MOD.

Afternoon Shift:

#2 RC/ Cu-0860:

Continue to feed the calciner.

Midnight Shift: Continue

Day Shift: Continue

Afternoon shift:

Exhaust to F1 (F1 duct and drain line repaired)

#3 MED / D-1794:

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 were remade /Bags will need refed with different screens at end of run. B Grodecki.

Midnight Shift: West end seal in bad shape, bringing down by day shift to repair.

Day shift: Waiting on end seal repair. When resuming, run without recycle (D 1721) per Bill Grodecki.

Afternoon Shift:

#3 RC / D-1794:

Continue when feed is available.

Midnight shift: Continue

Day shift: Continue

Afternoon Shift:

Need to exhaust to CTO

New Pfaudler / V-2045 Next:

All carts are cleaned and taken back to the harrop kiln storage area.

Midnight shift: Transfer lines switched back to liquid weigh tank, but the drain valve on the pfaudler lid still needs to be changed out. The vacuum arm was rinsed out (vacuum engaged and water sprayed in), but the screen will need to be inspected/pulled. Trying to do this late in shift.

Day shift: Looking for the cage and bag to apply over the vacuum arm. Will need Lucas to inspect the arm (work order written).

Afternoon Shift:

National Dryer:

Will need to vacuum the dryer in preparation for soda blasting Monday.

Midnight Shift: No activity...soda blasting to continue on Tuesday day shift

Day shift: Continue soda blasting.

Afternoon Shift:

#4 RC:

Need to clean entrance and discharge to inspect calciner.

Midnight Shift: Calciner was rinsed Mon afternoon shift after large pieces of material pulled out.

Day shift: Inspect

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue to feed Phibro Tech Cu Carb (not World Metals). W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete.

Midnight Shift: Continue

Day shift:

Afternoon shift:

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift: No activity...buggies full and dryer still down

Day shift:

Afternoon Shift:

#6 RC / D-5206

Continue when we have feed and can run the Abbe.

Midnight shift: Still down...need to confirm what repairs/who is repairing dryer

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

Tower 3/Cu-0860:

Tower 3 was unloaded and washed out for switch to Cu 0860. IMC to replace Filaments-Tuesday.

Midnight Shift: Hold-Tower dropped and reloaded after washing it out for product change. IMC was here to work on Mass. Spec. Filaments need replaced.

Day shift:

Afternoon shift:

Tower 6 / Cu-0860:

Will hold until we have line space-Drum liners in.

Midnight Shift: HOLD-waiting for line space.

Day shift:

Afternoon shift:

North Screener / Cu-1986:

Continue On.

Midnight shift: Continue

Day shift: Continue. REMINDER: when Cu 1986 is done, change screener over to Cu 0860

Afternoon shift:

South Screener / Cu 0860 :

Continue On.

Midnight shift: Continue

Day shift: Continue

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Midnight shift: Down late afternoon shift-belts need replaced-work order is in.

Day Shift: Maintenance working on belt replacement.

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continue

Day shift: Continue

Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift: Rinsing tank 6, will continue on day shift (tank 7 was cleaned Monday afternoon)

Day Shift:

Afternoon shift:

PK Blender / Na Selexsorb:

We have started making the Selexsorb. Weigh all the bags off the PK

Midnight Shift: Continue. Need to confirm type of labels for the bags (they currently have intermediate, should they be finished?)

Day shift:
Afternoon shift:

TK #2 / V-2010:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift: Only unloading as no other material to lad. Will check with production team Tuesday to confirm when next shipment of V 2010 press cake will be coming (should have been here Monday?)

Day Shift:

Afternoon shift:

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift: No activity

Day Shift:

Afternoon shift:

Building 27 Belt Filter / S1-S1 trial:

No activity. The ceilings in building 27 will be painted week of Sept 22 everywhere but the horne machine area.

Midnight shift: No activity...painting walls/ceiling on day shift

Day shift:

Afternoon Shift:

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers**
- 2) Reduction Tower Screeners (if liners arrive)**
- 3) #3 Line/#3RC**
- 4) South PK**
- 5) #1 Line**
- 6) #2 Line/#2RC**
- 7) #5 RC**
- 8) West Pfaudler clean up & V-2045 soln make up**
- 9) #4 RC, Clean up for Selexsorb AS**
- 10) Horne Tabletting**
- 11) Abbe/#6RC**

To-Do items:

Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)